INSTRUCTIONS

Double Wheel Brick & Tile Wheelbarrow

Before assembling your Bon Wheelbarrow, please make sure you have the following items.

NOTE: The wheelbarrow comes with ONE tray, ONE pair of handles, and ONE wheel type.

FOR PARTS LIST INFORMATION REFER TO PL11660

Part #	*Key #*	*Detail*	*Qty*
11-305-03	1	Bed	1
11-305-02	1	Dash	1
50-244	2	Wood Handles (pair)	1
84-993	2	Steel Handles (pair)	1
50-319	3	Rear Bed Brace	1
50-320	4	Leg	2
50-321	5	Leg Brace	1
50-324	7	Front Bed Brace	1
50-331	8	Front Dash Support	2
50-174	9	Rim and Tire (Knobby)	1
84-714	9	Rim and Tire (Flat Free)	1
80-105	9	Rim and Tire (Ribbed)	1
50-326	10	Nose Piece	1
50-248	11	Axle 28”	1
50-332	12	Axle Bracket (Dbl Wheel Only)	2
50-328	13	Leg Stabilizer	2
52-436	14	Carriage Bolt 5/16” x 6”	2
52-435	15	Carriage Bolt 5/16” x 5”	2
52-434	16	Carriage Bolt 5/16” x 3-3/4”	2
52-433	17	Carriage Bolt 5/16” x 2-1/2”	4
52-401	18	Carriage Bolt 5/16” x 2-1/4”	4
52-438	19	Carriage Bolt 5/16” x 1”	8
52-232	20	Serrated Nut 5/16”	20
52-108	21	Washer 5/8” x 1-3/4”	2
50-333	22	Spacer	2
52-670	23	Cotter Pin	2
80-102	N/A	Innertube (each)	1
80-101	N/A	Bearings (set of 2)	1
50-330	N/A	Bag of Hardware - Tray	1

ASSEMBLING THE BED, HANDLES, AND LEGS

With the bed (key #1) on its side insert the 6" Carriage Bolts (key #14) into the front portion (thicker part) of the bed and the 5" Carriage Bolts (key #15) into the back portion (thinner part) of the bed. With the bed face down lay the Handles (key #3) on top of the Carriage Bolts (make sure that the tapered end of the handle is at the end with the thinner part of the bed). Then lay the Front Bed Brace (key #7) and Rear Bed Brace (key #4) on the carriage bolts. Place the Legs (key #5) on the Carriage Bolts with the holes on the legs facing the back of the bed. Finally, finger tighten the 5/16" Serrated Nut (key #20) on the carriage bolts.

Attach the leg brace (key #6) by inserting it between the legs and then using the 1" Carriage Bolts (key #19) and 5/16" Serrated Nuts (key #20) to secure it on the legs. While attaching the Legs (key #5) place the Leg Stabilizer (key # 13) to the Leg (key #5) and fasten with the 1” Carriage Bolts (key #19) and 5/16” Serrated Nut (key #20).

ASSEMBLING THE AXLE AND WHEEL

Place the Axle Bracket (key #12) on the Handle. Use the 2-1/2" Carriage Bolts (key #17) and insert them through the Axle Bracket. Start the 5/16" nuts on all but one of the carriage bolts. Place the 28" Axle (key #11) through the Axle Bracket on both sides. Then insert the final 2-1/2" Carriage Bolt (key #17) and start the 5/16" Nut (key #21). To attach the tires, place one Spacer (key #22) on each of the side of the axle. Place one of the Washers (key #21) on each side of the axle followed by the Wheel (key #9). Finally, place the other washers onto each side of the axle and then put in the Cotter Pins (key #23), through the holes in the axle (bend the cotter pin to not allow it to slide out of the hole). Tighten all the 5/16" Serrated Nuts (key #20) with a 1/2" Socket or 1/2" Wrench.

Add the Dash (key #2) to the unit by using 3-3/4” Carriage Bolt (key #16) and 5/16” Serrated Nut (key #20) to the hole on side of the Bed (key #1). Attach Front Dash Support (key #8) to inside of Dash (key #2) using 2-1⁄4” Carriage Bolt (key #18) and Serrated Nut. The Front Dash Support (key #8) will mount to the closest bolt on the Nose Piece (key #10). Make sure to apply the Front Dash Support (key #8) between the Nose Piece (key #10) and Handle (key #3).

Attach the nose piece (key #10) by using the 2-1/4" Carriage Bolts (key #18) and 5/16" Serrated Nuts (key #20). Finally, finish off your assembly by tightening all the nuts by using a 1/2" wrench and 1/2" socket.

MAINTENANCE

Periodically, grease the fitting on the wheel hub. Also, keep your wheelbarrow clean from debris after using.