INSTRUCTIONS Single Wheel Wheelbarrows

Before assembling your Bon Wheelbarrow, please make sure you have the following items.

NOTE: The wheelbarrow comes with ONE tray, ONE pair of handles, and ONE wheel type.

FOR PARTS LIST INFORMATION REFER TO PL11300

Part #	*Key #*	*Detail*	*Qty*
50-165	1	Folded Steel Tray (Blue)	1
50-216	1	Poly Tray (6 cu. ft.)	1
50-197	1	Poly Tray (8 cu. ft.)	1
84-992	1	Seamless Steel Tray (Gray)	1
50-244	2	Wood Handles (pair)	1
84-993	2	Steel Handles (pair)	1
50-319	3	Rear Support	1
50-320	4	Leg	2
50-321	5	Leg Brace	1
50-323	6	Wedge	2
50-324	7	Front Support	1
50-325	8	Vertical Tray Brace	2
50-174	9	Rim and Tire (Knobby)	1
84-714	9	Rim and Tire (Flat Free)	1
80-105	9	Rim and Tire (Ribbed)	1
50-122	9	Rim and Tire (Wide Knobby)	1
50-326	10	Nose Piece	1
50-245	11	Axle 9-1/2”	1
50-327	12	Axle Bracket	2
50-328	13	Leg Stabilizer	2
52-435	14	Carriage Bolt 5/16” x 5”	2
52-434	15	Carriage Bolt 5/16” x 3-3/4”	2
52-433	16	Carriage Bolt 5/16” x 2-1/2”	4
52-401	17	Carriage Bolt 5/16” x 2-1/4”	4
52-438	18	Carriage Bolt 5/16” x 1”	8
52-232	19	Serrated Nut 5/16”	20
80-102	N/A	Innertube (each)	1
80-101	N/A	Bearings (set of 2)	1
50-329	N/A	Bag of Hardware - Tray	1

ASSEMBLING THE TRAY, HANDLES, AND LEGS

Place the steel or poly tray (key #1) upside down. Place one wedge (key #6) on the tray with the large end facing towards the front of the tray. Next, place one of the handles (key #2) on top of the wedge. Matching up the hole at the top back end of the tray, wedge, and handle, place the rear support (key #3) on top of those items. Finally, place one of the legs (key #4) on top of the rear support with the holes on the legs facing the back of the tray. Matching up the holes, place the 3-3/4” carriage bolt (key #15) in through the tray and then finger tighten one of the 5/16” nuts (key #19) onto the carriage bolt.

Then place the front support (key #7) underneath the leg and put a 5” carriage bolt (key #14) through the tray, wedge, handle, front support and leg. Finger tighten a 5/16” nut onto the carriage bolt, and then do the same thing for the other side.

Attach the leg brace (key #5) by inserting it between the legs and then using the 1” carriage bolts (key #18) and 5/16” nuts (key #19). While attaching the leg brace (key #5), place the leg stabilizer (key #13) to the leg (key #4) and fasten with the nut (key #19).

ASSEMBLING THE AXLE AND WHEEL

Attach the nose piece (key #10) by using the 2-1/4” carriage bolts (key #17) and 5/16” nuts (key #19). Place the axle bracket (key #12) on the wood handle. Attach the vertical tray brace (key #8) to the tray using a 1” carriage bolt (key #18) and a 5/16” nut (key #19). Place a 2-1/2” carriage bolt through the vertical tray brace, axle bracket, and handle and finger tighten one of the 5/16” nuts. Finish attaching the axle bracket by using a 2-1/2” carriage bolt and 5/16” nut.

Attach the other vertical tray brace to the tray by using another 1” carriage bolt and 5/16” nut. Before assembling the other axle bracket, put the axle (key #11) through the wheel (key #9) and position the axle through the axle bracket that is already attached. Place the other axle bracket on the axle and handle and use the other two 2-1/2” carriage bolts (key #16) and 5/16” nuts (key #19) to finish attaching the other axle bracket.

In order to center your tire, move the axle brackets (key #12) in against the wheel hub. Finish off assembly by tightening all of the nuts by using a 1/2” wrench or 1/2“ socket.

MAINTENANCE

Periodically, grease the fitting on the wheel hub. Also, keep your wheelbarrow clean from debris after using.

SEE ASSEMBLY VIDEO

Bon *Trusted since 1958*

4430 Gibsonia Rd. ● Gibsonia, PA 15044 ● USA ● www.bontool.com