INSTRUCTIONS

Single Wheel Wheelbarrows

Before assembling your Bon Wheelbarrow, please make sure you have the following items.

NOTE: The wheelbarrow comes with ONE tray, ONE pair of handles, and ONE wheel type.

FOR PARTS LIST INFORMATION REFER TO PL11300

| Part # | Key # | Detail | Qty |
|--------|-------|------------------------------|-----|
| 50-165 | 1 | Folded Steel Tray (Blue) | 1 |
| 50-216 | 1 | Poly Tray (Black) | 1 |
| 84-992 | 1 | Seamless Steel Tray (Gray) | 1 |
| 50-244 | 2 | Wood Handles (pr) | 1 |
| 50-532 | 2 | Steel Handles (pr) | 1 |
| 50-319 | 3 | Rear Support | 1 |
| 50-320 | 4 | Leg | 2 |
| 50-321 | 5 | Leg Brace | 1 |
| 50-323 | 6 | Wedge | 2 |
| 50-324 | 7 | Front Support | 1 |
| 50-325 | 8 | Vertical Tray Brace | 2 |
| 50-174 | 9 | Rim and Tire (Knobby) | 1 |
| 84-714 | 9 | Rim and Tire (Flat Free) | 1 |
| 80-105 | 9 | Rim and Tire (Ribbed) | 1 |
| 50-326 | 10 | Nose Piece | 1 |
| 50-245 | 11 | Axle 9-1/2" | 1 |
| 50-327 | 12 | Axle Bracket | 2 |
| 50-328 | 13 | Leg Stabilizer | 2 |
| 52-435 | 14 | Carriage Bolt 5/16" x 5" | 2 |
| 52-434 | 15 | Carriage Bolt 5/16" x 3-3/4" | 2 |
| 52-433 | 16 | Carriage Bolt 5/16" x 2-1/2" | 4 |
| 52-401 | 17 | Carriage Bolt 5/16" x 2-1/4" | 4 |
| 52-438 | 18 | Carriage Bolt 5/16" x 1" | 8 |
| 52-201 | 19 | Serrated Nut 5/16" | 20 |
| 52-127 | N/A | Lock Washer | 20 |
| 80-102 | N/A | Innertube (each) | 1 |
| 80-101 | N/A | Bearings (set of 2) | 1 |
| 50-329 | N/A | Bag of Hardware - Tray | 1 |

ASSEMBLING THE TRAY, HANDLES, AND LEGS

Place the steel or poly tray (key #1) upside down. Place one wedge (key #6) on the tray with the large end facing towards the front of the tray. Next, place one of the handles (key #2) on top of the wedge. Matching up the hole at the top back end of the tray, wedge, and handle, place the rear support (key #3) on top of those items. Finally, place one of the legs (key #4) on top of the rear support with the holes on the legs facing the back of the tray. Matching up the holes, place the 3-3/4" carriage bolt (key #15) in through the tray and then finger tighten one of the 5/16" nuts (key #19) onto the carriage bolt.



Then place the front support (key #7) underneath the leg and put a 5" carriage bolt (key #14) through the tray, wedge, handle, front support and leg. Finger tighten a 5/16" nut onto the carriage bolt, and then do the same thing for the other side.

Attach the leg brace (key #5) by inserting it between the legs and then using the 1" carriage bolts (key #18) and 5/16" nuts (key #19). While attaching the leg brace (key #5), place the leg stabilizer (key #13) to the leg (key #4) and fasten with the nut (key #19).

ASSEMBLING THE AXLE AND WHEEL

Attach the nose piece (key #10) by using the 2-1/4" carriage bolts (key #17) and 5/16" nuts (key #19). Place the axle bracket (key #12) on the wood handle. Attach the vertical tray brace (key #8) to the tray using a 1" carriage bolt (key #18) and a 5/16" nut (key #19). Place a 2-1/2" carriage bolt through the vertical tray brace, axle bracket, and handle and finger tighten one of the 5/16" nuts. Finish attaching the axle bracket by using a 2-1/2" carriage bolt and 5/16" nut.

Attach the other vertical tray brace to the tray by using another 1" carriage bolt and 5/16" nut. Before assembling the other axle bracket, put the axle (key #11) through the wheel (key #9) and position the axle through the axle bracket that is already attached. Place the other axle bracket on the axle and handle and use the other two 2-1/2" carriage bolts (key #16) and 5/16" nuts (key #19) to finish attaching the other axle bracket.

In order to center your tire, move the axle brackets (key #12) in against the wheel hub. Finish off assembly by tightening all of the nuts by using a 1/2" wrench or 1/2" socket.

MAINTENANCE

Periodically, grease the fitting on the wheel hub. Also, keep your wheelbarrow clean from debris after using.



SEE ASSEMBLY VIDEO



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